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This analysis uses a best case battery pack specific energy of 235 Watt.hr./Kg. and the FAA's recently approved reserve flight time of 30 minutes.

## REVIEW OF SELECTED ADVANCED AIR MOBILITY AIRCRAFT

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### Abstract

Enormous interest and investment capital are now being directed to AAM aircraft as a safe and quiet Uber like air taxi alternative to the automobile for intracity and intercity travel.

Morgan Stanley Research [1] predicts that the world market for AAM aircraft (air taxis & drones) will be \$9 trillion annually by the year 2050. This is eighteen times larger than today's entire world aviation industry.

This paper analyzes the performance of five air taxis and briefly reviews the performance of four others. They are differentiated by whether their wings rotate, tilt, or are fixed and whether their energy source is battery, fuel or potentially hybrid. A third differentiator is whether the lift and cruise propulsion systems are separate or combined.

Air taxi performance is evaluated as a measure of the viability of each aircraft design including noise, payload, speed, convenience of use, safety, and range based on the FAA's recent 30 minute reserve flight time.

### Introduction

The challenge facing air taxi developers is to successfully balance airframe complexity and its associated development and production cost versus performance goals. The legacy aircraft companies like Airbus, Boeing and Embraer have put forward designs that favor airframe simplicity and propeller efficiency over airframe drag and weight. As a result, they use separate lift and propulsion systems. The start-up developers like Joby, Archer, Vertical Aerospace, Moller, and Lilium use combined lift and cruise propulsion systems that are lighter with lower drag but involve more articulation of critical components. This could potentially slow FAA certification, particularly if approval is required under part 21 (powered lift).

The performance of VTOL capable air taxis will depend on tradeoffs between speed, range, payload, energy available and mission profile. The most significant variables controlling these tradeoffs are:

- Disc Loading  $\left(\frac{\text{Gross Weight}}{\text{Sweep Area}}\right)$ : Higher disc loading increases the installed power.
- Wing Loading  $\left(\frac{\text{Gross Weight}}{\text{Wing Area}}\right)$ : Higher wing loading increases the speed at which maximum  $\left(\frac{\text{Lift}}{\text{Drag}}\right)$  ratio occurs.

- Induced Drag: Increases with higher wing loading and reduces with higher speed.
- Profile Drag: Reduces with lower wing loading and increases with higher speed.
- Maximum Range: Occurs when profile drag equals induced drag.

This analysis makes the following assumptions regarding the FAA's requirements for certification.

- Reserve flight time is now 30 minutes.
- Average powerplant output is assumed to be at VTOL level during 90-second transition time to cruise and 60-second from cruise.
- Maximum temporary power will be available for up to two minutes from cold during the 90-second transition to cruise.
- Minimum continuous power is required for VTOL.



EHANG 216-S

### Air taxis Being Analyzed

The five air taxis being analyzed were chosen because they represent different credible concepts that have undergone some preliminary flight testing while specifications and projected performance data is available.

- *Ehang 216-S*. Like a large wingless drone it uses eight arms supporting sixteen battery powered counter-rotating propellers. It carries two persons.

- *Airbus Vahana* used tandem wings that tilt through 90°. Each wing has four battery powered motor/propellers attached. It carries two persons. This model is now replaced by their NextGen model (see page 9).
- *Boeing/Wisk Cora* uses twelve propellers/motors for lift that are separated from that for cruise. It carries two persons.
- *Joby S4*. Uses one fixed wing on which four propellers/motors rotate through 90° along with two rotating on the fixed tail. It carries five persons including the pilot.
- *Moller Skycar® 200*. Uses four ducted fans that are attached to the fuselage and rotate through 90°. Each has two counter-rotating engine powered fans. It carries two persons.

### Propulsion System Considerations

- In this analysis only the Boeing/Wisk Cora separates the propulsion system for VTOL from that for cruise. This arrangement allows propeller and motor efficiency to be maximized in both operating modes. It also provides an easier conversion to a hybrid configuration.



Airbus VAHANA

- The propeller thrust required during VTOL is over five times that required for cruise. To maintain propeller efficiency during cruise, the number of operating propellers/fans should be reduced. This complication is avoided with separate lift and cruise propulsion systems.
- For combined lift/cruise propulsion, the stopped powerplants can minimize potential drag and improve propeller efficiency by folding back some of the propeller blades. If the ducted fans are using fixed pitch blades, their efficiency can be maintained during cruise by reducing the exit area of the duct.
- To meet the likely noise ordinance, the tip speed of open propellers may need to be below 400 ft/sec. This

could require a gearbox between the motor and the propeller to minimize motor weight, while a high solidity propeller will be needed (propeller planform area divided by swept area). This increases both skin friction drag and rotating inertia.

- One and two person air taxis can achieve pitch and roll control by changing the rotational speed of the propellers or ducted fans if rotational inertia is low enough. This can be improved by using an increased number of smaller propellers.
- Large high solidity propellers will require rapid pitch changes of the blades to provide the air taxi with adequate pitch and roll control.
- The installed reserve power required to tolerate a motor or engine failure is very dependent on the number of powerplants and how they are arranged. For example, a propulsion system with six motors/propellers requires 84% more installed power while 31% more power is required with twelve motors/propellers to tolerate a power plant failure.



JOBY S4

- Electric motors [2] and high-performance engines [3] can achieve a weight to power ratio of 0.6 lbs./Kw. Electric motors have the advantage that they can achieve a temporary 0.3 lbs/Kw. for up to two minutes from cold.

### Airframe Considerations

The airframe will need to use composite materials to minimize weight. Fiberglass has been the dominant composite material used in much of the light plane industry; however, air taxi airframes will likely use carbon fiber and Kevlar composites to minimize weight. To help determine the projected weight of the airframe, the weight of several similar class FAA approved airframe (empty weight minus power source) is averaged. From discussions with the designers of the Cessna TTI (Lancair Group) a consensus was that using carbon fiber and Kevlar composites could reduce airframe weight by up to 20%. It is estimated that the additional weight of the VTOL

airframe and VTOL related components could offset this weight reduction for the surveyed five person airframes which contain little carbon fiber. The two-person airframes cited have a high carbon fiber content and therefore, a 20% weight increase is added to account for added VTOL related component weight. Consequently, the average two-person airframe is projected to weigh 650 lbs. while the five-person airframe weighs 1,784 lbs. [4]. This large weight difference may result from having the two person airframes approved under the light sports aviation (LSA) category while the five-person airframe would require FAA certification under part 21.

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SKYCAR® 200

## Performance

The following equations [5] determine the power required during hover and cruise:

Momentum Equation:

$$\text{Thrust} = \text{Drag} = \rho_0 \times \sigma \times A_e (V_j^2 - V_j \times V_0)$$

Energy Equation:

$$\text{Horsepower} = \text{HP} = \frac{\rho_0 \times \sigma \times A_e}{1100 \times \eta} (V_j^3 - V_j^2 \times V_0)$$

$$\text{Drag} = \left( \frac{C_L}{\pi \times \text{AR} \times \epsilon} + \frac{C_{DW}}{C_L} \times \frac{A_w}{S} \right) \times \text{Lift} (W)$$

$$C_L = \frac{2W}{\rho_0 \times \sigma \times V_0^2 \times S}$$

With drag known, power required for cruise is:

$$\text{HP} = \frac{D \times V_0}{550 \times \eta}$$

For  $V_0 = 0$  momentum and energy equations provide the HP required for the specified gross weight.

$$W = 14.23(\sigma \times \rho_0 \times A_e)^{1/3} \times (\text{HP} \times \eta)^{2/3}$$

This equation only applies to battery powered propulsion. For engine power available, HP in the above equation is multiplied by  $(1.132\sigma - 0.132)$  to account for the power reduction with altitude.

The above equations show only the installed power needed for VTOL and do not account for the additional power required to maintain stability and control in windy conditions during VTOL and transition. It has been shown [6] that in a 40-mph wind, the minimum angular acceleration needed about the roll axis is  $0.78 \text{ rad/sec}^2$ . This translates into a need for approximately 10% additional installed power. However, the actual control power required will depend on the location of the ducted fans or propellers and their rotating moment of inertia.

$$L/D \text{ max} = \left( \frac{\pi \times \text{AR} \times \epsilon \times S}{4 \times C_{DW} \times A_w} \right)^{1/2} \text{ and occurs when}$$

induced drag equals profile drag.

Where,

W = gross weight in lbs.

$$\rho_0 = \text{standard air density} = 0.002378 \frac{\text{lb sec}^2}{\text{ft}^4}$$

$$\sigma = \text{air density ratio} \frac{\rho}{\rho_0} = 0.93 \text{ (100° F and 5000 ft. altitude)}$$

$$A_e = \frac{\text{swept area of propellers}}{2} \text{ or exit area of ducted fans in ft}^2$$

HP = required horsepower

S = wing area in  $\text{ft}^2$

$V_0$  = air taxi speed in feet per second

$V_j$  = exit air velocity either downstream of propeller or at ducted fan exit in feet per second

AR = aspect ratio

$\epsilon$  = span efficiency factor

$A_w$  = wetted area of entire airframe including outside and inside area of ducts in the case of ducted fans in  $\text{ft}^2$

$C_{DW}$  = profile drag coefficient based on wetted area.

$\eta$  = energy conversion efficiency between energy source and energy in the exiting air stream.

## Battery Specific Energy

The NCA and NMC lithium batteries used in most electric cars can have a specific energy of over 300 Wh/Kg. but have a high internal resistance. Even at its relatively low discharge rate of 0.25 c the weight of the battery cooling system lowers the pack specific energy to 165 Wh/Kg. (Tesla). Air taxis have a much higher discharge rate of ~2c during cruise and ~20c during VTOL, which would result in a far heavier cooling system that would further reduce battery pack specific energy. Solid state or lithium polymer (LiPo) batteries have a much lower internal resistance which results in a pack specific energy closer to its specific energy. Joby Aviation uses a pack specific energy of 235 W.hr./Kg., which is consistent with the projected performance of solid state batteries produced by its investor Toyota Motors. Pack specific energy of 235 Watt.Hr./Kg. is used throughout this analysis.

## Energy Conversion Efficiency

Conversion efficiency ( $\eta$ ) provides a measure of the energy reduction between the energy source (HP or Kw) and the energy available to generate the required lift or thrust during VTOL and cruise. It is a function of battery energy conversion efficiency, motor efficiency and propeller or ducted fan efficiency.

## Electric Motor Efficiency

Electric motors can achieve a 95% efficiency for a specific operating condition. However, when used as the power source for both lift and thrust the average efficiency could be significantly less. Ideally, motors utilized in cruise would be designed for cruise, while lift motors would be optimized for VTOL. This requires separate propulsion systems for lift and cruise.

## Propeller and Ducted Fan Efficiency

Unducted propeller efficiency is unlikely to exceed 65% efficiency during VTOL [7], or 90% during cruise. The propeller efficiency for the Ehang during cruise is difficult to measure; however, data for light helicopters operating at disc loading similar to the Ehang should see a power reduction of approximately 60% between take-off and cruise. The efficiency of ducted fans with fixed pitch can exceed 90% in VTOL and mostly maintained in cruise if duct exit area is reduced to achieve an internal air velocity that supports fan efficiency.

As in the case of motor efficiency propeller efficiency can be maximized during both cruise and VTOL by using separate propulsion systems for VTOL and cruise.

## Overall Energy Conversion Efficiency

$$\eta = \eta_{\text{battery}} \times \eta_{\text{motor}} \times \eta_{\text{propeller}}$$

Ehang 216-S during VTOL (drone configuration):

$$\eta = 0.9 \times 0.95 \times 0.75 = 0.64$$

Vahana during VTOL:

$$\eta = 0.9 \times 0.85 \times 0.65 = 0.5$$

Vahana during cruise (combined propulsion):

$$\eta = 0.95 \times 0.85 \times 0.9 = 0.73$$

Cora during VTOL (separate propulsion):

$$\eta = 0.9 \times 0.95 \times 0.7 = 0.6$$

Cora during cruise:

$$\eta = 0.95 \times 0.95 \times 0.9 = 0.81$$

Joby S4 during VTOL (combined propulsion):

$$\eta = 0.9 \times 0.85 \times 0.65 = 0.5$$

Joby S4 during cruise:

$$\eta = 0.95 \times 0.9 \times 0.85 = 0.73$$

Skycar® 200 during VTOL

$$\eta = 0.9$$

Skycar® 200 during cruise [stop engines and fold blades]:

$$\eta = 0.85$$

## Battery Energy Reserve

A portion of the battery energy is held in reserve to provide the FAA's thirty-minute reserve flight time in case of unexpected circumstances during flight. This reserve also ensures that battery energy is never depleted to less than 20% capacity during normal operations.

The reserve flight speed is determined at maximum L/D rather than minimum power where the speed can be closer to stall. taxis.

## Ehang 216-S

The design range is 20 miles at 60 mph [8]

VTOL power = 121.5 Kw (with 10% control power on a 100°F Day at 5,000 ft. altitude).

The propulsion system uses sixteen motor/propellers which require a 16% increase in installed power to tolerate an engine failure for a total of 140.9 Kw.

Data for light helicopters with a disc loading  $\left(\frac{\text{Gross Weight}}{\text{Sweep Area}}\right)$

Similar to the Ehang 216-S show that minimum power occurs near 60 mph [9] where it reduces to ~ 40% of that required for VTOL. A 30-minute reserve flight time requires 24.3 Kwh.

Cruising power = 48.6 Kw

Where

$A_e = 85 \text{ ft}^2$  (one half total propeller swept area)

$W = 1,271 \text{ lbs.}$

Installed battery energy = 17.4 Kwh

## Results:

Operating for 150 seconds at VTOL power during transition requires 5.06 Kwh which leaves 12.3 Kwh. This would provide a range of 15.2 miles at 60 mph with no reserve flight time.

## A<sup>3</sup> Vahana (Beta)

The design range is 60 miles.[9]

VTOL power = 279.4 Kw (with 10% control power on a 100°F Day at 5,000 ft. altitude).

The Vahana uses eight motor/propellers that are evenly distributed. To tolerate a motor failure requires a 54% increase in installed power to 430 Kw.

L/D max = 14.1 @ 130.3 mph.

Cruising power = 45.4 Kw @ 130.3 mph.

At maximum L/D a 30-minute reserve flight time requires 22.7 Kwh.

Where

$$S \sim 75 \text{ ft}^2$$

$$A_w \sim 350 \text{ ft}^2$$

$$C_{DW} \sim 0.0055 \text{ (best case)}$$

$$AR \sim 7.3$$

$$\epsilon \sim 0.9 \text{ (tandem wings)}$$

$$W = 1,800 \text{ lbs.}$$

$$A_e = 76 \text{ ft}^2 \text{ (one half total propeller swept area)}$$

## Results:

With gross weight at 1,800 lbs.; payload at 450 lbs; airframe at 650 lbs; and propulsion system at 168 lbs. (0.6 lbs./Kw.) the battery weight is 532 lbs. with a specific energy of 56.8 Kwh.

With 11.6 Kwh for 150 seconds at VTOL power and 22.7 Kwh for 30 minutes reserve flight time, the range is 64.6 miles at 130.3 mph.

## Boeing/Wisk Cora

The design range is 62 miles at 110 mph. [10]

VTOL power = 451.5 Kw (with 10% control power on a 100°F Day at 5,000 ft. altitude).

The Cora uses twelve lift motor/propellers that are evenly distributed. To tolerate a motor failure requires a 31% increase in installed power to 591.4 Kw.

L/D max = 13.3 @ 89.6 mph.

Cruising power = 62.1 Kw @110 mph.

At maximum L/D a 30 minute reserve flight time requires 23.2 Kwh.

Where,

$$S \sim 114 \text{ ft}^2$$

$$A_w \sim 550 \text{ ft}^2$$

$$C_{DW} \sim 0.01 \text{ (best case)}$$

$$AR \sim 11.4$$

$$\epsilon \sim 0.95 \text{ (tandem wings)}$$

$$W = 2,800 \text{ lbs.}$$

$$A_e \sim 75 \text{ ft}^2 \text{ (one half total propeller swept area)}$$

## Results:

The Cora's high gross weight suggests that separating lift propulsion from cruise substantially increased airframe weight. Using an increased ratio of empty weight to gross weight (EWF) of .60 (see Addendum).

With gross weight at 2,800 lbs., empty weight at 1680lbs.; payload at 400 lbs; the battery weight is 720 lbs. with an energy capacity of 76.9 Kwh, at 235 Wh/Kg.

With 18.8 Kwh for 150 seconds at VTOL power and 23.2 Kwh for 30 minute reserve flight time, the range is 62 miles at 110 mph.

## Joby S4

The design range is 100 miles [12].

The wing tip propellers generate 280 lb. down force on the wing during VTOL, which results in the need to generate 5,580 lbs. of lift during VTOL.

VTOL power = 911 Kw (10% control power on a 100°F Day at 5,000 ft. altitude)

The Joby uses six motors/propellers that are evenly distributed. To tolerate a motor failure requires an 84% percent increase in installed power to 1,676 Kw.

L/D max = 12.6 @ 150 mph.

Cruise power required at L/D max= 180.8 Kw.

At maximum L/D a 30 minute reserve flight time would require 90.5 Kwh.

Where

$$S \sim 137 \text{ ft}^2$$

$$A_w \sim 762 \text{ ft}^2$$

$$C_{DW} \sim 0.0055 \text{ (best case)}$$

$$AR \sim 6.5$$

$$\epsilon \sim 0.95$$

$$A_e = 210 \text{ ft}^2 \text{ (one half propeller sweep area)}$$

$$W = 5,300 \text{ lbs.}$$

## Results:

With weight at 5,300 lbs; payload at 1,000 lbs.; airframe at 1,784 lbs; propulsion system at 547 lbs. (0.6 lb./Kw), the battery weighs 1,969 lbs. and provides a battery specific energy of 210.6 Kwh. 30.8 Kwh is required for 150 seconds at VTOL power and 90.5 Kwh for 30 minute reserve flight time. The range is 75.1 miles at 150 mph.

## Skycar 200

The design range is 500 miles at 200 mph.

VTOL power = 320 Kw. This includes 10% control power on 100°F Day at 5,000 ft. altitude.

Providing for an engine failure requires an installed power increase of 36% for a total of 435 Kw.

L/D @ 200 mph = 6.32.

L/D max = 11.4 at 116 mph

Cruise power =122.3 Kw at 200 mph

Where,

$$S = 58 \text{ ft}^2$$

$$A_w = 450 \text{ ft}^2$$

$$C_{DW} \sim 0.0055 \text{ (best case)}$$

$$AR \sim 7$$

$$\epsilon \sim 0.9 \text{ (Swept back wing)}$$

$$W = 1,650 \text{ lbs.}$$

$$A_e = 16 \text{ ft}^2$$



## Results:

With gross weight at 1,650 lbs., 450 lb. payload, 650 lb. airframe, propulsion system at 261 lbs., reserve fuel at 18.8 lbs., and 12.5 lbs fuel for 150 seconds at VTOL power, the fuel available for cruise is 257.7 lbs. With SFC of 0.70 lb./Hp.hr (methanol), the maximum range is 489 miles at 200 mph with a 30 minute reserve flight time at maximum L/D.

## Factors Determining Air Taxi Deploy ability

### FAA Certification

The FAA has proposed an initiative called “Modernization of Special Airworthiness Certification (Mosaic)”. Specifically, Mosaic could allow two person air taxis to be approved under the light sport aircraft (LSA) category where the FAA accepted consensus standard serves as the means of compliance. This approval process is far less demanding than that for larger air taxis which must meet the FAA part 21 standard for powered lift aircraft. The final Mosaic approval is expected by early 2025.

### Convenience

Uber has been promoting the concept where air taxis would operate from a very large Skyport located near city-center. The practicality of this approach was highly criticized in an article published by Curbed magazine ([link](#)) [13] where the author makes a credible argument that a single centrally located Skyport will not work because the commuter would still face congested ground travel and require numerous Skyports throughout a city to be accessible.

To make air taxis accessible to the commuter at or near his home or business would require the air taxi to be able to land almost anywhere including city curbs or small parking lots. It must also meet the local ordinance for noise. These two requirements will be very challenging and have a major impact on the design. To land at the curb, air taxis will need to reduce their width to about 10 feet prior to landing. This will require wings to fold and the propulsion system to be separated from the wings. Disc loading will likely increase, which increases installed power and battery power alone less viable.

### Noise

The noise generated by air taxis will need to meet certain standards depending on where they operate from. The primary sources of noise are the propellers or ducted fans and engine exhaust. Ducted fans can be quieter than propellers for the same disc loading and tip speed due to the absence of tip vortex generated noise. The maximum noise that is allowed in a residential area varies from city to city. In many cities a maximum short-term noise of 88

dBa at 25 feet is allowed, while somewhat longer-term noise cannot exceed 80 dBA [14].

- The Airbus Vahana, Boeing/Wisk Cora and Ehang 216-S use open propellers that may not meet the 88-dBA limit. When operating from the top of a high building, a noise level above 88 dBA may be acceptable.
- The Joby S4 recorded 65 dBA at 330 feet distance during take-off. This translates into 88 dBA at 25 feet and appears to be the quietest air taxi presently under development.
- The Skycar® 200 must address both ducted fan and engine exhaust noise. Its low solidity fans use a higher tip speed to avoid gearboxes and to minimize rotating inertia. Because the fans are enclosed, they are amenable to active noise control where the noise could potentially be reduced by over 30 dBA at the dominant frequency [15]. Exhaust noise is reduced by using a compound five-stroke engine [3]. Its additional expansion cycle reduces the exiting exhaust to nearer atmospheric pressure and consequently, a lower noise level. Modest additional silencing may meet the 88-dBA noise limit.

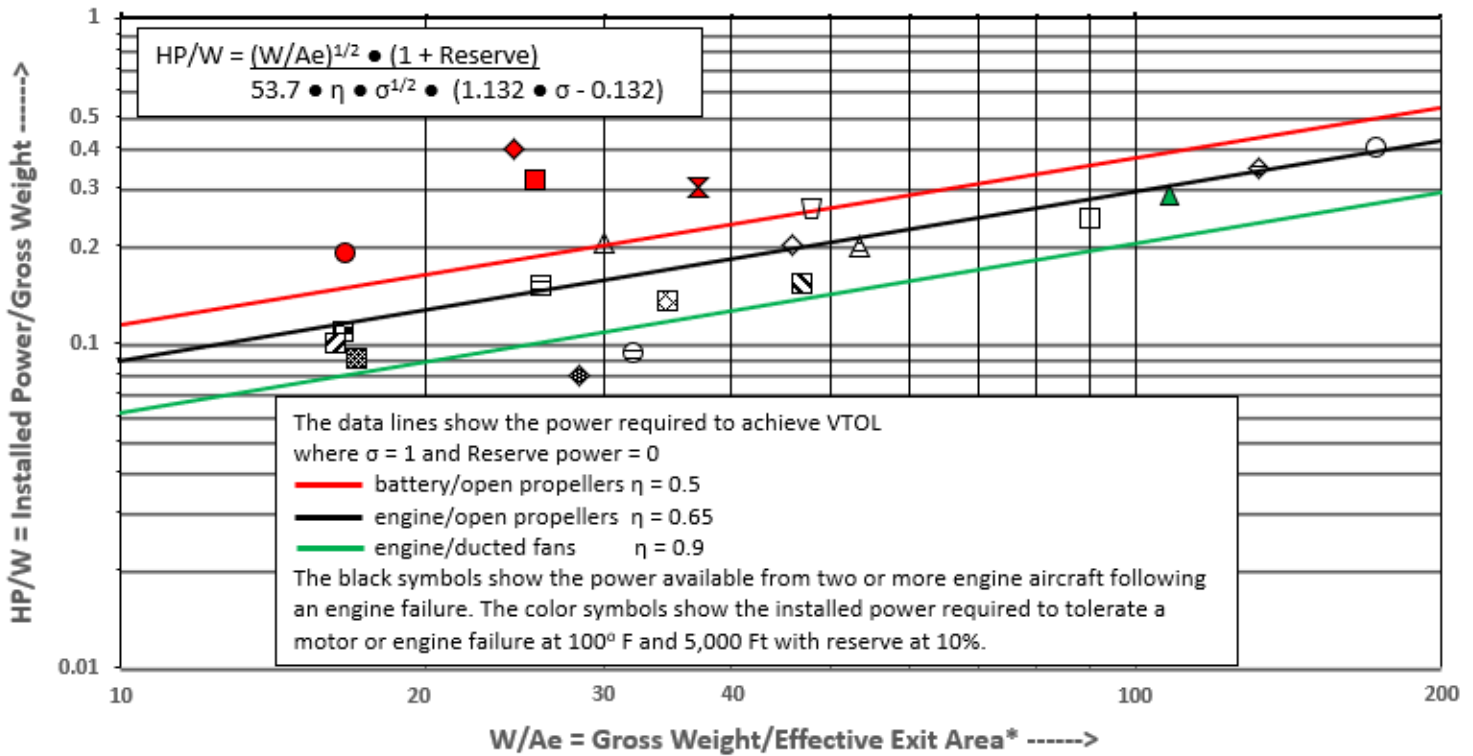
## Safety

The consequence of a powerplant failure during VTOL or transition to cruise is the dominant safety concern. From 1950 through the 1970's over fifty different VTOL aircraft were demonstrated. Most had a single engine while some had two engines. Many lives were lost due to engine or critical component failure. Inherent in any VTOL capable aircraft is the need to have many powerplants producing a surplus of power, which when evenly distributed will allow a powerplant to fail safely. This approach was patented by the author in 1971 and is known today as distributed propulsion.

The following figure shows the increase in installed power required to maintain safe flight following the failure of a single powerplant during VTOL. This is shown as a difference between the color symbols and the corresponding color lines. It ranges from 84% for the six powerplant Joby S4 down to 16% for the sixteen-powerplant Ehang 216-S. Historically, very few of the many experimental VTOL aircraft had sufficient power to operate above the minimum power black line. Air taxis achieve fail-safe operation by replacing the helicopter's single rotor and complex powertrain by many propellers each powered by a motor or engine. The smaller propellers have a lower rotating inertia thereby, letting powerplant speed provide pitch and roll control.

Consequently, the helicopter's large number of critical components is replaced by a highly redundant software driven flight control system that can tolerate a powerplant or flight control component failure.

# VTOL Aircraft Power Required For Safe Operation



<u>AAM</u>	<u>Tilt Wing</u>	<u>Tilt Rotor</u>	<u>Commercial</u>
◆ Joby S4 (Battery)	△ LTV XC	△ Curtiss X-19	☒ Eurocopter AS365
● Ehang 216-S (Battery)	○ Hiller X-18	⊖ Bell V-280	☒ AW609
■ Airbus Vahana (Battery)	□ Canadair CL841D	⊞ Bell XV-15	☒ Bell-Boeing V-22
▲ Skycar® 200 (Engines)	◇ Kaman K16B	◇ Bell X22A	☒ Sikorsky S76
✕ Boeing/Wisk Cora (Battery)	▽ LTV XC - 142	◆ Piasecki VZ - 8	☒ Bell 429

\*With unducted fans, propellers, or rotors; The effective exit area in Ft<sup>2</sup> is one half of the swept area

Depleting the battery energy or fuel supply would be catastrophic because making a dead stick landing would be very difficult due to the air taxi's high stall speed. In recent years 443 lives have been saved by airframe parachutes which should be mandatory on all air taxis.

Achieving fool-proof redundancy for both powerplants and flight control systems will be key to establishing public confidence in autonomously air taxis as they come into existence around 2030.

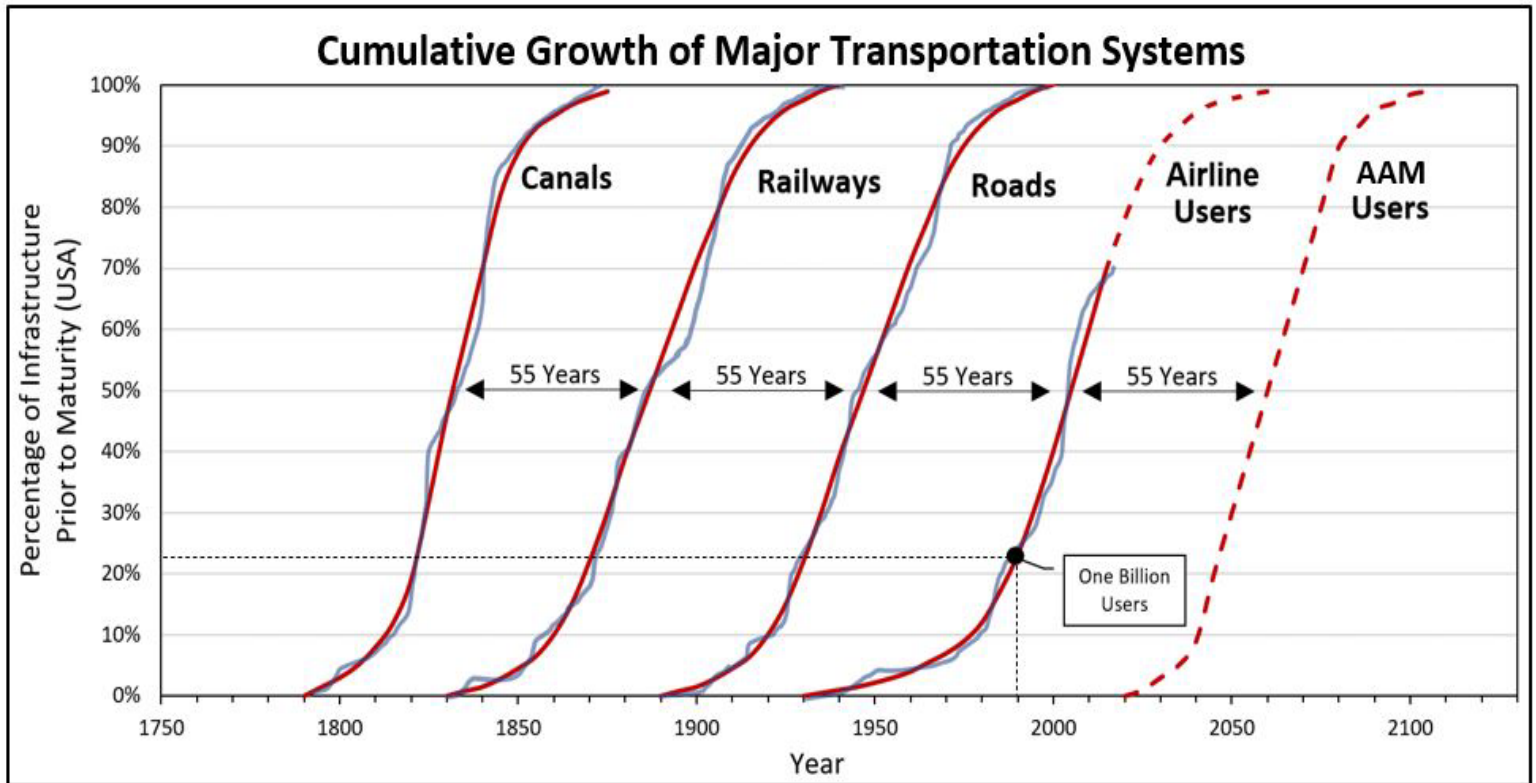
## Payload

If the primary goal for air taxi use is to provide a much more convenient way to get to work or go shopping directly from home, a single person air taxi would suffice since nearly 80% of all auto trips carry one person. Getting couples to a restaurant or to an entertainment center could be covered by a lesser number of two passenger air taxis. For longer trips and/or higher payloads a hybrid version could be used.

One and two person air taxis face a simpler and less costly path to FAA approval. Larger air taxis carrying more than two people could lead to a lengthy and costly FAA certification under part 21. For example, the WA-609 VTOL aircraft, which is a commercial version of the proven military XV15, has been in development and

## Other Air taxis that were Briefly Reviewed

**Joby S2** is a very efficient design with a range that surpasses other two-person battery powered air taxi designs where performance specifications were available. The 103-mile projected range at 98 mph is a



certification for 25 years at a cost exceeding many billions of dollars.

## Future Personal Air Travel

The US population makes 1.1 billion automobile trips per day with an average duration of 55 minutes [16]. This means that 42 million automobiles are in operation at the same time. If this many air taxis were evenly spaced up to a 10,000 feet altitude, they would be two thirds of a mile apart. This benign environment will make autonomous air taxis far easier to implement than the ground-based driverless cars currently under development. The above figure adapted from [17] suggests a future where personal intercity travel may be done mostly by air taxis utilizing the relatively unused airspace above us.

The status of airway infrastructure is not quantifiable like canals, railways, and highways. However, passenger use has historically followed the infrastructure status of the various transportation systems. For that reason, passenger usage is chosen as a surrogate for airway infrastructure status.

result of its high aspect ratio wing, clean design and ability to fold back propeller blades from stopped motors. The use of twelve well distributed motors allows it to tolerate a motor failure with a modest increase of installed power.

**Archer Maker.** This two-passenger air taxi is a mix between Joby S4 and Cora designs. It uses six lifting propeller/motors and six that transition between hover and cruise. The use of twelve propellers reduces the installed power required to tolerate a motor failure. The Maker claims an achievable 60 mile range. It and the Cora project a gross weight higher than other two person air taxis using separate lift and cruise propellers/motors.

**Airbus NextGen.** Airbus abandoned the Vahana design in favor of their NextGen version that limits articulation of many components. It uses eight propellers/motors where six are used for lift only while two are somewhat tilted to also provide thrust for cruise. During hover the NextGen operates in a nose up attitude to offset thrust from the tilted propeller/motors. All propellers/motors continue to function during cruise. In effect the Airbus NextGen is a combination of the airplane and the helicopter in a simplified configuration. This four passenger air taxi claims a range of 50 miles at 75 mph. This goal is realistic while the simplicity of the design



should reduce both development and production costs. FAA certification should be easier.

**Lilium** cannot be considered a credible design for a number of reasons, including its unrealistically low gross weight, very high disc loading and large wetted area. The Lilium's disc loading is ten times higher than other air taxis and will require three times more power to take-off. During cruise its ducted fans will be very inefficient since they were designed to maximize thrust during VTOL. Fan exit area will need to be reduced to maintain fan efficiency. The ducts and fans have a large wetted area that increases the profile drag. Despite these many performance limiters, Lilium claims its two-person air taxi has an outrageously longer range and higher speed than other far more credible designs. Its seven-person version has even less chance of success.

## Conclusions

- The FAA approved reduction of reserve flight time from 45 minutes to 30 minutes effectively doubled the battery powered air taxi's maximum range.
  - This best case analysis indicates that battery powered air taxis would have a maximum range of between 15 and 75 miles.
  - The Ehang 216-S range is 15.2 miles without any reserve flight time due to its small 17.4 Kwh battery. Like all rotating wing aircraft, its low lift to drag ratio shortens its range. The Ehang design is very tolerant of motor failure due to its many propellers.
  - The Airbus Vahana range is 64.6 miles. After extensive flight testing, Airbus has discontinued development of Vahana and replaced it with its Airbus NextGen version. This change in direction is consistent with other legacy developers who have separated lifting propellers/motors from cruise motors, thereby reducing the articulation of many VTOL related components.
  - The Boeing/Wisk Cora range is 62 miles. Its airframe weight and profile drag are high in return for reduced complexity and potentially easier path to FAA certification. Like other legacy aircraft developers, the Cora uses separate systems for lift and cruise.
  - The Joby S4 is a flight tested design that is relatively quiet during its operation. Its range is 75.1 miles at 150 mph with a reserve flight time of 30 minutes. The S4 appears to be the only air taxi in development that may be able to meet city noise level requirements.
  - The Skycar® 200 has a range that is substantially longer than battery powered air taxis at the same cruise speed. This is a consequence of higher useful energy available from methanol fueled engines compared to battery powered motors.
- Nearly 80% of today's automotive trips transport one person, Therefore, one-person autonomous air taxis should dominate the future air taxi market. Broad utilization will require most air taxis to land near one's destination. This will require reducing its width during VTOL to about 10 feet to access a city curb.
  - Air taxis that have separate lift and cruise propulsion systems can most easily transition to a hybrid configuration to increase range.
  - To achieve convenient widespread personal intracity use, air taxis must be quiet (below 88 dBA at 25 ft.) to land almost anywhere. Meeting this requirement will be very challenging.
  - If larger multi-person air taxis cannot reduce their width prior to VTOL, they may need to operate from a centralized Skyports as advocated at the Uber Elevate Summit [18]. This will greatly reduce their capacity to provide convenient ride sharing.
  - Air taxis should use as many powerplants as possible to improve redundancy. This will also minimize the installed power required to accommodate a motor or engine failure. Achieving FAA approved battery reliability in this critical application will be particularly challenging and should make an airframe parachute mandatory since a safe dead stick landing would be difficult due to the high wing loading.
  - With the future goal of eliminating the use of petroleum-based fuels in transportation, hybrid or engine powered air taxis will need to use a carbon neutral fuel like renewable methanol, which can be created by combining CO<sub>2</sub> and hydrogen. Renewable methanol is essentially as green as battery or hydrogen energy created from renewable sources [19]. Methanol has many other attributes as an air taxi fuel [20].
  - Projecting the airway infrastructure growth using the number of infrastructure users suggests that air taxi utilization for airborne mobility could dominate personal transportation by mid-century. This is consistent with Morgan Stanley predicting that the world market for AAM aircraft could be \$9 trillion per year by 2050.

## Definitions, Acronyms, Abbreviations

**NMC:** Lithium Nickel Manganese Cobalt Oxide

**LiPo:** Lithium-Ion Polymer

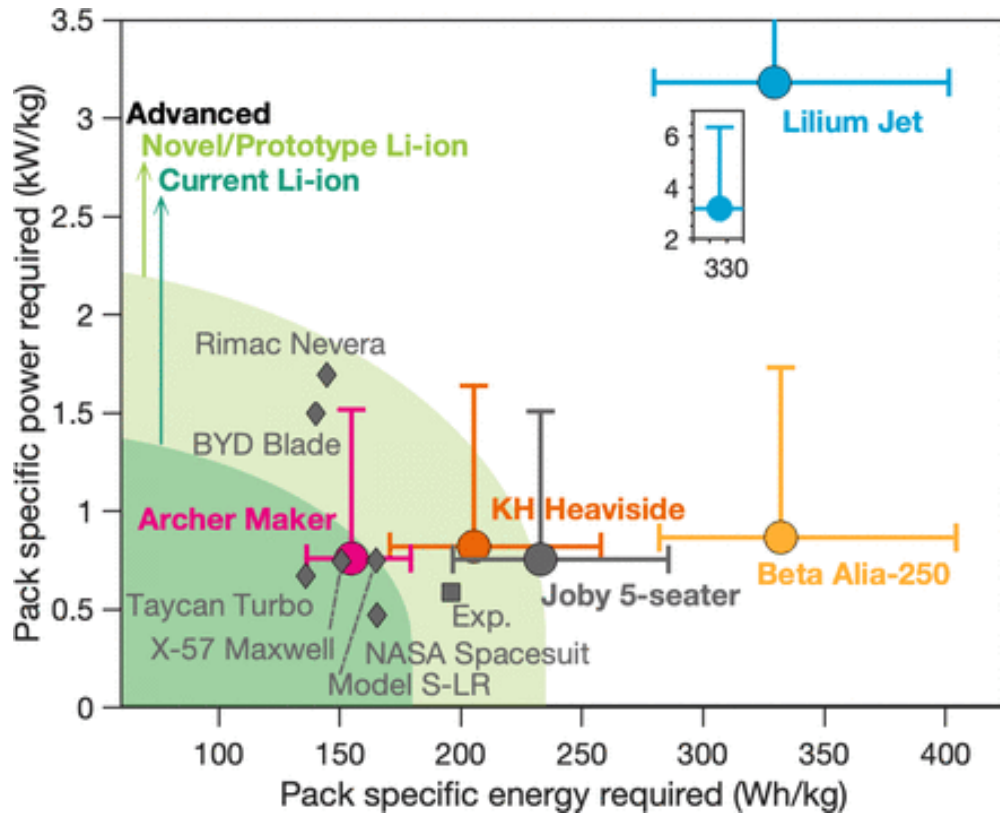
**NCA:** Lithium Nickel Cobalt Aluminum Oxide.

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# Addendum

A recent article by battery experts at Carnegie Mellon University attempted to quantify battery performance as it relates to air taxi performance. Their results are presented in the figure below followed by their explanation of its presentation. (Reference: “The promise of energy-efficient battery-powered urban aircraft” at: <https://www.pnas.org/content/118/45/e2111164118> ).



Pack specific energy and specific power (discharge) requirements for the aircraft analyzed at an EWF of 0.5, where the abscissa error bars indicate estimates at an EWF of 0.45 and 0.55. Cruising speed for maximum range with 30-min reserves is assumed for battery sizing. The ordinate error bars show the landing power requirement where half the battery pack has failed. Battery packs that have been developed, to date, are shown and labeled as gray diamonds. “Current Li-ion” represents batteries manufactured at large scale; “Novel/prototype Li-ion” indicates chemistries and designs developed recently or for high-performance applications; “Advanced” indicates nascent pack designs that are not yet commercially available. The gray square labeled “Exp.” shows the only experimental EVTOL battery reported in literature, reported by Yang et al. *Inset* shows the zoomed in pack specific power and pack specific energy for the Lilium Jet.

## Comments on the Above Battery Performance Figure

This figure shows the significance of the empty weight divided by gross weight called empty weight fraction (EWF). A survey of existing two-passenger to six-passenger aircraft showed EMF ranging from .55 to .66. The use of carbon fiber could offset some of the expected VTOL related weight gain; however, it is unlikely that the EWF of battery powered air taxis can fall below .55. In the preceding analysis, the defunct Vahana EMF was .43, the Joby S4 is .43, the Ehang 216-S is .52, the Skycar® 200 is .55 and the Cora is .6. According to this battery performance figure, the Lilium and the Beta Alia-250 will require batteries that are probably decades away.

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